

Work Order ID 74849***74849***

Page 2

Wednesday, October 12, 2011 9:04:17 AM

Item ID: D3183-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearing Assembly

Start Date: 10/12/2011 Start Qty: 20.00

20

Cust Item ID:

Required Date: 10/12/2011 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Small Fab

Small Fab

Memo

0.00

Small Fab

Press D3183-5 Bearing into D3183-9 Cap as per Dwg D3183.

SB 11/10/12 *(20)*

140

QC5- Inspect part completeness to step on W/O

0.00

140

QC

Memo

0.00

Quality Control

*SB 11/10/12**(20)*

150

Identify as per dwg & Stock Location: *GA* 0.00***150***

Packaging

Memo

0.00

Packaging

*W/O 74559**SB 11/10/12**(20)*

Work Order ID 74849***74849***

Page 3

Wednesday, October 12, 2011 9:04:18 AM

Item ID: D3183-045

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Bearing Assembly

Start Date: 10/12/2011 Start Qty: 20.00

20

Cust Item ID:

Required Date: 10/12/2011 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

160

QC21- Final Inspection - Work Order Release

0.00

160

QC

Memo

0.00

Quality Control

11/10/12 [Signature]
ME
11-10-12

Picklist Print

Wednesday, October 12, 2011 9:04:17 AM

Page 1

Work Order ID: 74849

Parent Item: D3183-045

Parent Item Name: Bearing Assembly

Start Date: 10/12/2011

Required Date: 10/12/2011

Start Qty: 20.00

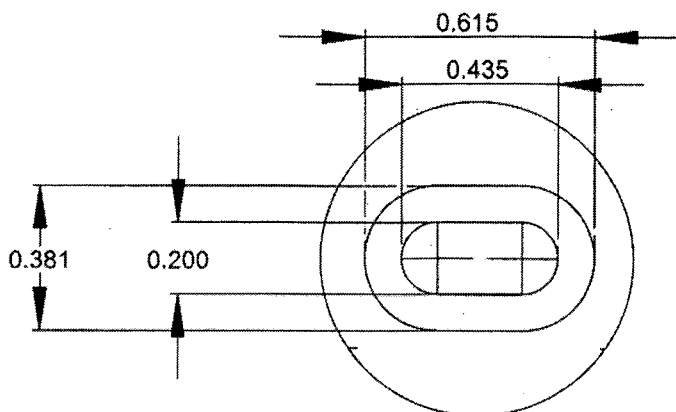
Required Qty: 20.00

Comments: IPP A04.02.18New issueKJ/DS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3183-5 Bearing		Manufactured	No			110	Each	42.0000	1	20		11/10/12	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST236		42							
				67529		1							
				73797		1							
				74542		40							
MDELNR1.000 Delrin Round Bar 1"		Purchased	No			130	f	32.1180	0.0333	0.7010526		11/10/11	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT055		32.118							
				117985		0.407							
				118257		18.002							
				118392		13.709							



DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D3183	REV. C SHEET 4 OF 4
DATE 04.02.17	TITLE BRACKET ASSEMBLY		SCALE 1:1

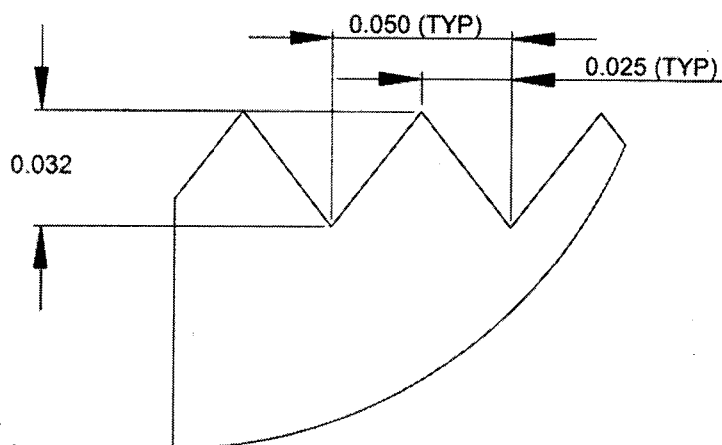


DETAIL A (2 : 1)

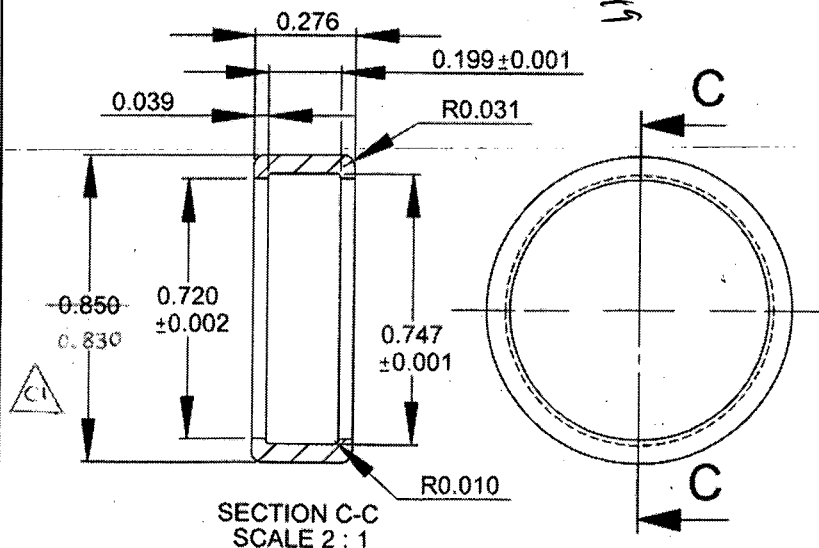
RELEASED
04.03.01

DEO ATTACHED

DETAIL B (20 : 1)



74849



D3183-9 CAP

- 1) MATERIAL: DELRIN ROD, Ø1.00
(REF DART SPEC. M-DELRIN-R1.00)
- 2) TOLERANCES ARE PER DART QSI 018
UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES

D3183-045 BEARING ASSEMBLY

- 1) ASSEMBLE D3183-5 BEARING AND
D3183-9 CAP

COPYRIGHT © 2003 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

